

ST-8289

高速电子单线绕脚钉扣机

Computer-controlled, High-speed, Single-thread Chainstitch, Button-neck-wrapping Machine



在一台缝纫机上可进行平扣、柄扣、包扣、大小扣（子母扣）的缝制。

This single machine can also sew flat buttons, shank buttons, marble buttons and stay buttons (counter buttons).



平扣 Flat button



柄扣 Shank button



大小扣(子母扣) Stay button(counter button)



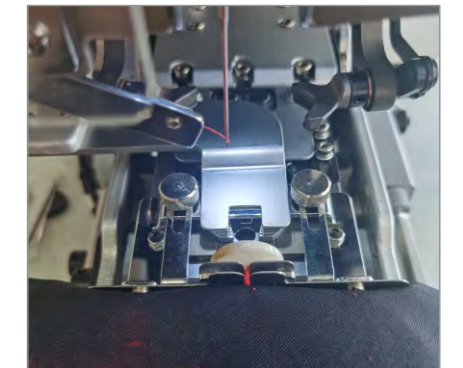
绕脚 Neck-wrapping



包扣 Marble button



绕脚 Neck-wrapping



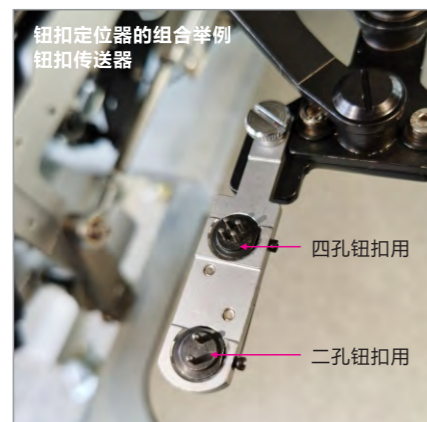
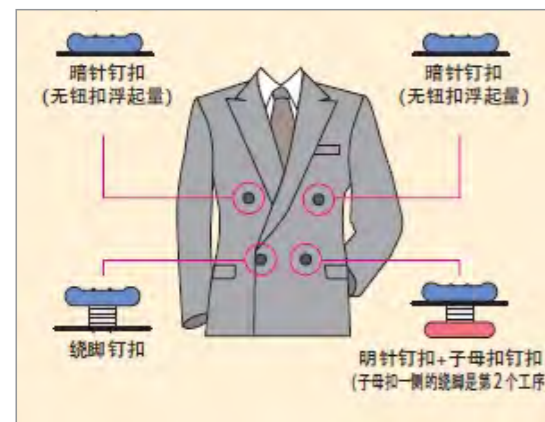
新型电子夹线器 (电子线张力装置) Exclusive active tension (electronic thread tension control system)

- 采用了新方式的电子夹线器。不仅提高了应答性能，还可根据布料的变化，设定细微的张力。
The exclusive active tension system for ST-8289 further improves responsiveness and allows delicate tension setting when the user changes fabrics
- 对于钉扣时和绕脚时的张力设定可在操作面板上分别进行设定。
Thread tensions for button sewing and neck wrapping can be separately set on the operation panel.
- 可储存每一个花样的缝制条件，并可再现。
The machine stores sewing conditions in memory on a pattern-by-pattern basis. Required sewing conditions can be exactly reproduced for every pattern.



循环缝 Cycle sewing

- 对于像双排扣西装等这种不同的钉扣工序也可以进行连续缝制。
The machine sews buttons on a double-breast suit, a garment that requires the sewing of different types of buttons, in a continuous manner.
- 在操作面板上可以显示缝制项目的图解，可进行循环缝数据的设定以及编辑。(钮扣的个数、地点、钉扣的顺序)
Cycle sewing data can be set/edited with the sewing item graphically displayed on the operation panel (the number of buttons, button sewing locations, and sewing order of buttons).
- 钮扣传送器可根据循环缝提供2种不同的钮扣。
The button loader can feed two types of buttons in a single sewing cycle.



操作性优良的彩色操作面板 The color panel provides excellent operability

- 操作面板采用的是彩色液晶的触摸面板方式。通过图解画面，我们可以一边确认显示内容，一边对缝制数据的设定进行变更。
The operation panel is a touch-sensitive type LCD. The clear graphical displays make it much easier for the operator to set or modify sewing data.
- 可通过存储卡储存或者输送缝制数据，因此能在工厂内的缝纫机之间或者合作工厂之间简便地使用同一数据进行缝制。
A CompactFlash™ card can be used to store and transfer sewing data. This makes it possible for sewing machines at one or more factories to share data. In addition to the CompactFlash™, the machine is provided as standard with a USB connector. As a result, the use of a USB flash drive or card reader enables the storage and transmission of sewing data by means of various kinds of media (such as a floppy disk, SmartMedia, CompactFlash and SD card) to enable sewing using the same sewing data among sewing machines in a plant or among subcontract plants.



规格参数 Specifications

型号 Model	ST-8289
缝制形式 Stitch type	单线缝制 Single-thread chain stitch
缝制速度 Sewing speed	最高缝制速度 Max. sewing speed 1,800sti/min (neck-wrapping), 1,200sti/min (button sewing)
	一般缝制速度 Normal sewing speed 1,500sti/min (neck-wrapping), 1,000sti/min (button sewing)
用途 Application	各种钉扣缝制 Sewing of various button types
纽扣尺寸 Button size	明针钉扣: φ8~φ38mm 绕脚缝: φ8~φ32mm 子母扣: φ8~φ25mm Sewing button without neck-wrapping : φ8~φ38mm Sewing button with neck-wrapping : φ8~φ32mm Counter button : φ8~φ25mm
基本形状设定范围 Display screen for setting basic shape-setting	纽扣孔间隔: 1.5~6.0mm (0.1mm单位) 绕脚高度: 0, 1.5~10.0mm (0.1mm单位) 交叉缝数: 2~64 (2单位) Distance between buttonholes: 1.5~6.0mm (in increments of 0.1mm) Height of neck-wrap: 0, 1.5~10.0mm (in increments of 0.1mm) Number of cross-over stitches: 2~64 (in increments of 2)
可记忆花样数 Number of data that can be input	最多99花样 Max. 99 patterns
=循环花样数 Number of cycle stitch patterns	登峰花样数: 20 (1个循环30个花样) The number of registered patterns: 20 (30 patterns for one cycle)
操作盘支持的语言 Languages supported for operation panel	日文, 英文, 中文, 西班牙语, 意大利文, 法文, 德文, 葡萄牙文, 土耳其文, 越南文, 韩文, 印尼文, 俄文, 日本語, English, 中文简体和繁體, Español, Italiano, Français, Deutsch, Português, Türkçe, Việt nam, 한국어, Indonesia, P у с к и й